



Filament Specification

Scaffolding

As the name suggests, this is a support material deliberately made to be brittle and easily broken away from finished print. Scaffolding is more simple to print with than PVA and doesn't require any special solvent to dissolve. Simply break off the finished print.

Available as 1.75mm or 2.85mm diameter filaments in sample bags*, 300g, 1kg & 3kg

Dimensional tolerance typically less than +/- 0.03mm

Suggested printing temperature 225-250°C

Suggested print bed temperature 95-105°C

Suggested printing speed 30-40 mm/s

Size of spool:	300g	1kg	3kg
Outer Diameter (mm)	160	200	300
Height of Spool (mm)	44	55	100

*samples are 5m for 2.85mm diameter and 10m for 1.75mm diameter

Packaging:

Each spool is hermetically sealed in an aluminium foil bag with silica gel. Additional cardboard packaging for protection in transit.

Storage:

Retain in foil bag with silica gel when not in use and keep in dry location at room temperature.